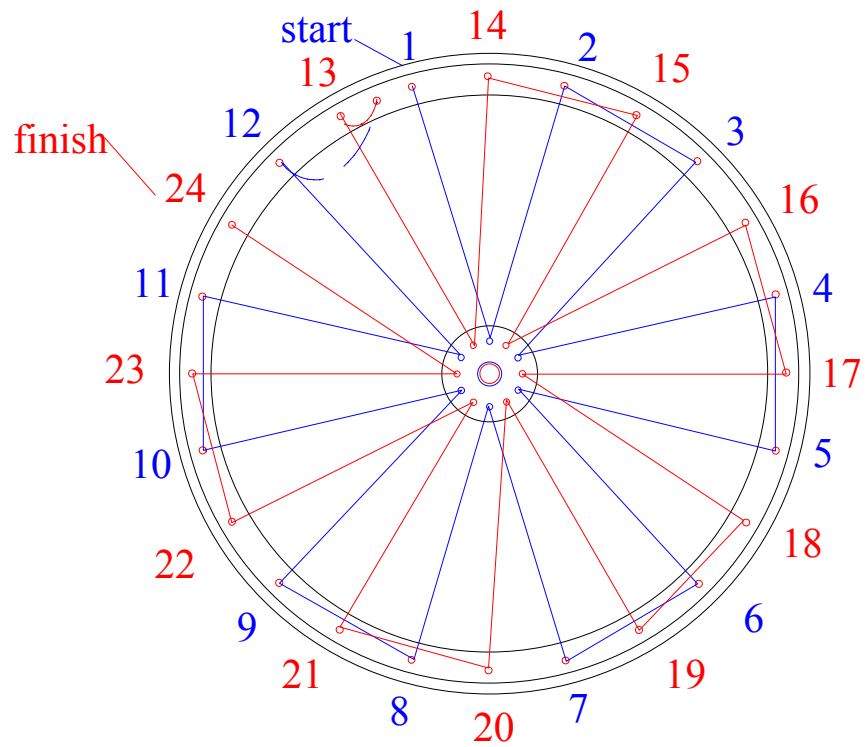


lacing pattern



blue = back

red = front

glue start & finish
very securely

glue all spoke positions

