

Recommendations:

1. Read through each step before starting assembly.
2. After removing all the pieces from packaging, inspect to make sure there are no broken or missing parts.
3. Check off each completed step to help keep from losing your place.
4. Cover the work table with plastic wrap to protect from glue.

Parts List:

- | | |
|--------------------------------|--------|
| 1. 2-56 x 3/8 Machine screw | qty. 6 |
| 2. 2-56 Hex nut | qty. 8 |
| 3. 2-56 x 5/16 Machine screw | qty. 2 |
| 4. 4-40 x 1-1/2" Machine screw | qty. 2 |
| 5. #4 Fender washer | qty. 6 |
| 6. 4-40 Lock nut | qty. 2 |
| 7. X-Gear plastic parts tree | qty. 1 |
| 8. Carbon rod, 6.250"X .125" | qty. 2 |
| 9. Carbon rod, 5.500"X .100" | qty. 2 |

Additional Items Required:

1. CA glue
2. Small Phillip's head screwdriver
3. Hobby knife
4. Small adjustable wrench

If you should find a part missing or damaged, or have any questions about assembly, please contact us at the address below:

Millennium R/C

12859 Lower River Blvd. Orlando, FL 32828

Phone: 407-208-9745

Fax: 866-799-2372

E-mail: Service@millenniumrc.com

www.millenniumrc.com

Be sure to check for updates and tips on Millennium R/C's build threads in the vendor area of RC Groups.

© 2007 Millennium R/C
All Rights Reserved

Assembly Instructions:

1. Clean all mold flashing from parts.
2. Test fit all parts before gluing.
3. See diagram for details.
4. Be sure to apply glue to the entire surface when told to glue 2 parts together.
5. Glue together using CA. (Recommend Poly Zap™ from Pacer Technology).

Right (and Left) Hand Lower Strut:

Glue H to G and L to H/G. Be sure part L is seated completely to H/G while glue is drying. Some pressure should be applied to L. Make sure no glue flows into the channels for the carbon rods. Build the Left hand lower strut using the same method.

Upper Main Strut:

Stick Mount: Glue A and C to E. Some pressure should be applied. Make sure no glue flows into the channels for the carbon rods. Apply pressure while drying.

Optional Fuselage mount:

Glue A and C to B and K. Make sure no glue flows into the channels for the carbon rods. This mount can be cut and fitted to several different models. We recommend gluing B to K after fitting to model.

6. Install hardware after glue is dry as per diagram. Insert the carbon last and then tighten screws.



Enjoy your new Millennium R/C X-Gear!